# Comfil<sup>®</sup> 10068 57C-PPS-1400

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## **Description**

Comfil hybrid yarns are made from continuous fibers commingled with continuous matrix filaments. Hybrid yarns can easily be consolidated into composites by heating the material above the matrix filaments melting point.

### **Application**

Comfil hybrid yarns are typically used for the following composite processes: weaving, twisting, braiding, winding, pultrusion, pulextrusion and stitching. Comfil hybrid yarns are delivered free of external sizing, and with a round yarn profile.

#### **Specifications**

Reinforcement fiber	Carbon 12K
Matrix material	PPS
Linear density of hybrid yarn, tex	1400
Weight reinforcement, %	57
Volume reinforcement, %	50

#### **Packaging and storage**

Hybrid yarns are typically delivered on 73 mm  $\varnothing$  interior cardboard tubes with a 5 kg netto weight. Other dimensions available upon request.

Storage area should be shielded from direct sunlight and kept at ambient temperature below 40° C

#### **Typical Properties**

Matrix Tg, C°	90
Matrix Melting Range, C°	288
Consolidation Range, C°	310-340
Hybrid yarn density, g/cm <sup>3</sup>	1,56
Service temperature, C°	150-200



